A Better World, Through Better Business

* NYU STERN

Center for Sustainable Business

The Business Case for Sustainable Apparel

December 2020

Table of Contents

- 1. Executive Summary
- 2. Project Background
- 3. Apparel Industry Sustainable Strategies Framework
- 4. Case Study Findings with Apparel Partners
- 5. Review of Apparel Benefits by Strategy
- 6. Circularity Monetization Example and Tools
- 7. About The NYU Stern Center for Sustainable Business

*** NYU STERN**

Center for

Sustainable Business

🌾 NYU STERN

Center for Sustainable Business

Executive Summary

* NYU STERN

Center for Sustainable Business

Apparel companies are leveraging eight strategies to positively impact their financial performance and drive better outcomes for environment and society

- Strategies identified include circularity and innovation, investments in employee and supplier well-being, and improving energy management
- Financial value accruing to companies in areas such as greater employee productivity and retention, improvements in sales & marketing, lower customer acquisition costs, and reduction in transportation costs
- One company found a \$1.6M in annual savings by prioritizing lower carbon distribution methods; another identified \$34M in annual savings from investments in employee well-being

Work Completed & Looking Ahead

* NYU STERN

Center for Sustainable Business

In this presentation we share Phase 1 of our research collaboration, launching our novel Apparel Industry Sustainable Strategies Framework, several case narratives, and monetization tools.

FRAMEWORK

We built the framework around 8 strategies, housing 25 practices and 66 subpractices.

Help companies understand which strategies and practices to prioritize

CASES

We partnered with companies on several cases linked to our identified strategies.

Provides a narrative overview and detailed accounting of our monetization method and results

TOOLS

We created 18 excel tools focused on the circularity and innovation strategy to monetize and capture benefits.

Offers practical frameworks for companies to uncover benefits at their own organizations. May feed into other industry-wide or ESG frameworks like the HIGG Index or SASB.

Future work will include building out monetization approaches for additional strategies; and developing further monetization tools and cases.

We welcome partnership on future phases of the project!

🌾 NYU STERN

Center for Sustainable Business

Project Background

The apparel industry faces numerous environmental challenges...

* NYU STERN

Center for Sustainable Business

Apparel manufacturing has significant environmental impacts spanning land use, water pollution, air pollution, and bio-diversity among others.



...as well as labor and social challenges.

* NYU STERN

Center for Sustainable Business

Apparel manufacturing faces challenges with child & forced labor, low wages in retail and factories, harmful chemical exposure, and poor safety practices among others.



The industry also faces numerous threats and disruptions

Challenges in traditional brick and mortar, the rise of ecommerce and the COVID pandemic create new challenges for the industry.



* NYU STERN

The Opportunity

* NYU STERN

Center for Sustainable Business

Despite enormous challenges, the apparel industry is prioritizing and investing in sustainability strategies to address material ESG issues, innovate and discover new business models, and drive financial performance.

The challenge is how to measure and quantify these investments **to assess the value of benefits that can be accrued through more sustainable business practices**.

Project Sponsor



Project Objectives

- Leverage the NYU Stern CSB Return on Sustainability Investment (ROSI) methodology to help **estimate the tangible and intangible benefits** accruing to apparel companies by prioritizing sustainability
- Develop a comprehensive framework that lays out the key strategies, practices, and sub-practices companies are prioritizing
- Map associated benefits, articulate monetization methods, and quantify benefits
- Develop case studies with partners
- Develop tools to help companies undertake this work at their own organizations and to feed into existing industry tools like HIGG Index or ESG frameworks like SASB or GRI

The ROSI Framework

* NYU STERN

Center for Sustainable Business

Sustainability Drivers of Financial Performance and Competitive Advantage

> When a company embeds sustainability in its strategy and practice, it...



ROSI Methodology and Collaboration Process

2

3

5

*** NYU STERN**

Center for Sustainable Business

Identify Material ESG Issues and Strategies

Identify material sustainability challenges, and how the industry is addressing associated risks and/or opportunities

Assess Practices

Determine which practices have been implemented to address sustainability strategies

Define Benefits

Define the types of economic benefits that could be expected from the changed practices through the ROSI mediating factors

Quantify Benefits

Estimate the magnitude of those benefits and when they could be realized

Monetize

Translate the benefits into economic value, stress test, and then forecast ROI



By creating and disseminating a sustainable apparel framework, case studies in collaboration with apparel partners, and industry-specific monetization tools, NYU Stern CSB's aims to encourage the development of sustainability initiatives across the industry.

For project collaborations, NYU Stern CSB works with company partners to implement the fivestep ROSI framework process highlighted to the right

Current Participants Involved & Project Focus

* NYU STERN

Center for Sustainable Business

With the support of HSBC, the sponsor of NYU Stern CSB's sustainable apparel project, we collaborated with corporate partners to answer a variety of pertinent sustainability-related questions, including:

- ✓ What are the monetary and intangible benefits of incorporating and promoting a sustainably-focused corporate culture?
- What are the monetary and societal benefits of transitioning to more carbon-efficient transportation modes of product shipments?
- ✓ What are the monetary and intangible benefits of implementing and promoting circular business models (and other forms of innovation) for current and prospective customers?
- ✓ What are the monetary and reputational benefits of sustainably-marketed products as compared to their counterparts?



Research Overview

* NYU STERN

Center for Sustainable Business

We conducted desk research and primary research to gain a better understanding of the leading apparel industry sustainability strategies. Organizations and resources consulted include:



🌪 NYU STERN

Center for Sustainable Business

Apparel Industry Sustainable Strategies Framework

* NYU STERN

Center for Sustainable Business

We assessed apparel sustainability efforts across the value chain to determine opportunities for impactful change



Apparel companies are driving sustainability improvements using several strategies:

Reducing Chemical	Improving Water	Improving Energy	Investing in Reduction
Impact	Management	Management	of Material Waste
Implementing Sustainable Raw Material Sourcing	Investing in Circularity and Innovation	Investing in Employee and Supplier Well-Being	Investing in Sustainable Brand Marketing and Communications

*Strategies highlighted in green are built out in this presentation; future work will focus on building out the remaining four strategies

🕴 NYU

Center foi

Sustainable Business

Defining the Sustainability Strategies

* NYU STERN

Center for Sustainable Business



Marketing and Communications

Company reduces the impact of chemicals in its supply chain

Company focuses on water management through increased water efficiency, conservation, and reduction of wastewater quantity, while improving wastewater quality

Company focuses on practices to decrease greenhouse gas emissions by focusing on improving energy efficiency, changing distributions modes, and increasing use of renewable energy

Company implements practices to mitigate waste in areas such as fabric, consumer clothing, peripherals, and packaging

Company spurs innovation of new materials development and substitutes more sustainable materials in existing products and packaging

Company invests in innovation to achieve new circular business models which focus on product takeback and innovative design methods

Company improves labor conditions in their supply chain and across their corporate workforce through practices that directly and indirectly benefit the health and safety of the workforce

Company invests in marketing and education around sustainability through engagement campaigns and branding

Identified Sustainability Practices and Sub-Practices Framework Layout

- Through our research, we identified key sustainability practices and sub-practices companies are implementing to achieve their sustainability strategies
- We mapped sub-practices to the relevant parts of the apparel value chain
- Each strategy includes sub-practices under each relevant component of the value chain, (if not relevant to a part of the value chain, it is excluded)
- Compliance / enforcement practices are not explicitly listed in this framework but should be considered when implementing the eight strategies
- Please see diagram below of the framework layout, which is illustrated for each strategy in the subsequent slides
 Relevant components of the apparel value chain

*Varies based on sustainability strategy



*** NYU STERN**

Center for

Sustainable Business

Improving Energy Management

* NYU STERN



Investing in Employee & Supplier Well-Being

🌾 NYU

	Product Development/ Procurement	Raw Materials	Manufacturing	Distribution	Retail
Ensure Fair Componention/ Close Pay-Equity Gap		Work with Suppliers to Improve Living Wage Standard		Increase Wages/Promote Flexible Scheduling	
Increase Wages	across Workforce	Pursue Labor Certifications		Close Pay-Equity Gap across Workforce	
Improvo Workforco	Train and Incentivize Managers to Hire and Provide More Diverse and Inclusive Work Environments			Train and Incentivize Provide More Diverse Environ	Managers to Hire and e and Inclusive Work nments
Hire More Diverse Talent Create More Inclusive Work Environments			Hire More Di	verse Talent	
	Create More Inclusive Work Environments			Create More Inclusive	e Work Environments
	Report on Diversity Metrics			Report on Div	ersity Metrics
Increase Employee Sustainability Training and	Invest in Sustainability Training for Proficient Design Talent	ility ent Invest in Training and Worker Skills			
Engagement	Invest in Employee Sustainability Engagement Programs				
Improve Benefit	Improve Benefit		*Invest in Direct Benefits		thcare, 401K, and more
Programs		**Invest in Indirect Benefits **Environment, Work-Life Bala			onment, Work-Life Balance

Investing in Sustainable Brand Marketing and Communication*

* NYU STERN Center for

Sustainable Business



Investing in Circularity and Innovation

* NYU STERN

	Product Development/ Procurement	Manufacturing	Distribution	Retail	Consumer Engagement	
Invest in Circular Product			Implement Product Tal Textile Recycling	ke-Back Programs for g and Upcycling	Encourage Product Take-Backs	
Take-Back Programs			Implement Product Take-Back Programs for Resale		Encourage Resale Participation	
Invest in Circular			Return Store Packag	ging to DC Program	Encourage Proper Disposal for	
Packaging Solutions			Utilize Reusable Direct-t	o-Consumer Packaging	Packaging & Peripheral Waste	
Minimize Production Waste &	Minimize Production Waste & Increase Product Longevity		Implement Product	t Rental Programs	Promote Rental Business Models	
Longevity			Implement Product Repair / Refurbish Programs		Engage in Repair / Refurbish Programs	
Reduce Product Returns	Invest in Improved E- commerce Experience on Company Website	Increase On-Demand Manufacturing				

Reducing Chemical Impact

* NYU STERN



Improving Water Management

* NYU STERN



Investing in Reduction of Material Waste*

* NYU STERN

*Includes Fabric, Packaging, Consumer	Product Development/ Procurement	Raw Materials	Distribution	Retail	Consumer Engagement
Reduce Fabric Waste	Partner with Fabric Recycle and Reuse Programs for Fabric Discards				
Reduce Consumer Clothing Waste	Develop Alternative Uses for Products that Do Not Meet Standards		Develop Alternative Uses Meet Sta	for Products that Do Not andards	Reuse and Resell Non-Purchased Products/Excess Inventory
Reduce Peripherals and Packaging Sell More Product Bundles	Sell More Product		Improve Packaging Efficiency		
	Bundles		Eliminate Paper Invoices (Direct-to- Consumer)	Eliminate Duplicate Packaging and Peripherals in Store	
Improve Material Packaging and					
Peripheral Sustainability	Invest in Biodegradable and Compostable Material Alternatives				

Implementing Sustainable Raw Material Sourcing

* NYU STERN



🌪 NYU STERN

Center for Sustainable Business

Case Study Findings with Apparel Partners

*This figure is ~5% of payroll expenses

Case Study: Investments in Employee Well-being at REI

- NYU Stern CSB recently collaborated with outdoor retailer, REI Co-op to monetize the impact of its sustainability program on employee well-being
- After reviewing benefits and costs, the following were identified:
 - [Benefit] Reduced turnover and hiring costs compared to industry benchmarks
 - [Benefit] Increased productivity due to a significant amount of high-performing employees
 - [Cost] Paid time off days beyond standard vacation days for all employees to volunteer or recreate outdoors
- For 2019, the net benefit result is \$34 million*

Employee Sustainability Program Benefits and Costs for 2019



* NYU STERN

Center for

Sustainable Business

Case Study: Monetizing Energy Management at EILEEN FISHER

- NYU Stern CSB collaborated with apparel company EILEEN FISHER to monetize progress on the company's 2015 goal of shifting its transportation mix away from air transport and towards sea and trucking transports
- The monetization analysis explored the decrease in total transportation costs and increase in societal benefit due to a reduction in GHG emissions

Transportation Cost

- Although air is the fastest transportation mode, it is also the most expensive by average unit cost of shipping
- In an effort to reduce transportation costs, from 2015 to 2019, EILEEN
 FISHER gradually shifted away from air and moved towards sea and trucking transportation modes
- As a result, in 2019, the company had spent ~\$1.6 million less in transportation costs than in 2015

Societal Benefit

- Although EILEEN FISHER has low total GHG emissions, a societal benefit can be generated by reducing the company's GHG footprint
- In addition to higher transportation costs, air freight also produces the most GHG emissions
- From 2015 to 2019, EILEEN FISHER consistently reduced GHG emissions by favoring sea and trucking transportation modes
 - Using \$50 per MT CO₂e as the social cost of carbon, *the company was able to achieve a cumulative societal benefit of ~\$150,000* during this period

* NYU STERN

Case Study: Preview of Value of Circular Business Models

- NYU Stern CSB is currently working with two apparel companies who have implemented circular
- business models:
 - One model is a resale program that offers gently used clothing made by the parent company
 - One model is a consumer incentive program that offers shopping credit if consumers donate products to a third-party consignment company
 - Benefits that will be monetized between the two models are the following:
 - Profit from the resale program
 - Incremental profit to the parent company (as a result of customers gained from the resale program)
 - Profit from the consumer incentive program
 - Reduction in customer acquisition costs
 - Earned media
 - For the value of the resale program benefits, the 2019 preliminary estimate is ~\$1.9 million



*** NYU STERN**

Center for

Sustainable Business

🌪 NYU STERN

Center for Sustainable Business

Overview of Apparel Benefits by Strategy

Framework for Each Sustainability Strategy and Relevant Mediating Factors

Center for Sustainable Business

*** NYU STERN**

In the following slides, we will walk through four of the sustainability strategies. Each slide presents the practices and subpractices, and maps relevant benefits, mediating factors, and proposed monetization methods. Mediating factors and their definitions are highlighted below.



🌾 NYU STERN

Center for Sustainable Business

Improving Energy Management

Improving Energy Management

* NYU STERN



* NYU STERN

Center for Sustainable Business

In the following slides, we will focus on the benefits realized from *Improving Energy Management*, which are categorized based on the relevant mediating categories highlighted below:

Sustainability Strategy Definition	Company focuses on practices to decrease greenhouse gas emissions by				
Improving Energy Management	focusing on improving energy efficiency, changing distributions modes, and increasing use of renewable energy				
Relevant Mediating Factors	Benefits that				
Customer Loyalty (CL)	Attract an increasing number of conscious buyers & consumers, while reducing retention costs				
Employee Relations (ER)	Improve employee workplace culture and retain talent				
Operational Efficiency (OE)	Optimize corporate and supply chain efficiencies to lower cost and increase profits				
Risk Management (RM)	Encourage risk mitigation and resilience within the value chain				
Sales & Marketing (SM)	Increase volume of sales through brand and marketing policies				
Supplier Relations (SR)	Improve upon the relationships between the company and its suppliers				
Stakeholder Engagement (SE)	Improve goodwill amongst the broader stakeholder community (i.e. NGOs)				
Improving Energy Management Overview of Benefits and Monetization Methods (1/2) Cont.

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
	Reduce Air Freight	Reduced transportations costs (by shifting transport towards sea and trucking)	OE	Calculate cost differential of shipping costs before and after shift in transport mode (from air to sea and trucking) to achieve avoided cost savings	\checkmark
		Increased Societal Benefit through a reduction in GHG emissions	SE	Calculate savings in societal benefit using the reduction of GHG emissions (from shift in transport mode) by the social cost of carbon	
		Reduced impact for future regulations on emissions	RM	Calculate differential of GHG emissions before and after shift in transport mode (from air to sea and trucking) and use NPV to determine future cost savings on estimated carbon and regulatory taxes	
Prioritize Lower Carbon Distribution Methods	Use More Sustainable Certified Shipping and Trucking Companies <u>Source</u>	Reduced costs by utilizing shared services for full truckload (TL) (ex. flock freight – partner of US Environmental Protection Agency's SmartWay Transport Program)	OE	Calculate cost differential of shipping costs before and after transition to sustainable shipping to achieve avoided cost savings	\checkmark
	Assuming DC to				
	*For this sub-practice, we focused on trucking with air under the 'reduce air freight practice'. We can research sustainable certified sea shipping if needed	Increase customer loyalty from company participation in sustainable certified shipping and trucking	CL	Calculate incremental profit to the company from sales spurred by the existence of more sustainable-certified shipping and trucking companies minus associated costs	

Improving Energy Management Overview of Benefits and Monetization Methods (1/2) Cont.

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Mediating Factors		Proposed Monetization Methods	Financial Impact Priority
Prioritize Lower Carbon Distribution Methods	Use More Sustainable- Certified Shipping and Trucking Companies	Increased sales due to delivery of product by more efficient transport *Increasing speed to market without air transport should increase customer loyalty and sales	CL	SM	Calculate incremental profit due to usage of more sustainable-certified shipping and trucking in on-time delivery of product based on optimized shipping routes and reduced timeframe for transport	
		Increased Societal Benefit through a reduction in GHG emissions	SI	Ē	Calculate savings in societal benefit using the reduction of GHG emissions (from shift to sustainable- certified shipping and trucking) quantified by the social cost of carbon	
		Reduce impact for transport disruptions by utilizing more efficient shared services	RI	M	Calculate estimated reduction in # of transport disruptions before and after implementation of more sustainable-certified shipping and trucking and multiplied by cost per disruption to achieve avoided cost savings	\checkmark
		Reduced impact for future regulations on emissions	RI	M	Calculate differential of GHG emissions before and after shift in transport (to more sustainable-certified shipping and trucking) and use NPV to determine future cost savings on estimated carbon and regulatory taxes	

Improving Energy Management Overview of Benefits and Monetization Methods (2/2)

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Med Fac	iating tors	Proposed Monetization Methods	Financial Impact Priority
Reduce	Source More from Renewable Energy- Powered Facilities	Reduce costs by sourcing more from supplier and manufacturing partners that use renewable power *No upfront CapEx from company; sourcing and manufacturing method only	OE	SR	Calculate cost differential of supplier and production costs before and after sourcing with manufacturing partners using renewable energy to power. Include incremental cost of sourcing from new facilities (on-boarding, development, testing, production-run process, etc.) *Manufacturing partners to analyze per unit cost of renewable energy used compared to per unit cost of traditional energy and input into costs assigned per product produced	
Greenhouse Gas Emissions		Investing/co-investing with suppliers in onsite equipment for renewable power *Shared or total CapEx from company for renewable energy usage at supplier facility	OE	SR	 Calculate upfront investment cost's impact on supplier production costs vs existing production costs using traditional/non-renewable energy sources *Volume and cost of energy consumed for manufacturers per unit produced Company investment for renewable power sources and infrastructure – cost differential before and after installation with company obtaining total savings included in product cost Co-invest for renewable power sources and infrastructure – cost differential before and after installation with company obtaining total savings included in product cost Sources and after installation with company obtaining shared savings in the product costs 	~

Improving Energy Management Overview of Benefits and Monetization Methods (2/2) Cont.

1.45		1000	-	
9	NYU	ST	ER	N

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
	Source More from Renewable Energy- Powered Facilities	Increased societal benefit through a reduction in GHG Emissions based on energy (kwH) displacement	SR SE	Calculate savings in societal benefit using the displacement/reduction of kwH (converted into GHG emissions) by the social cost of carbon	
Reduce Greenhouse Gas Emissions		Reduced supply chain disruption, given less supplier dependency on fossil fuels as energy sources	RM	Calculate estimated reduction in # of supply chain disruptions before and after usage of renewable energy powered facilities multiplied by cost per disruption (or loss of sales per disruption) to achieve estimated cost savings *Based on Forecast of traditional energy price volatility and expected renewable energy growth for a 3-5 year period	
		Reduced risk for future carbon regulations	RM	Calculate cost differential of kwH usage and associated costs before and after sourcing more from renewable energy powered facilities and use NPV to determine future cost savings on increase REC costs	\checkmark



Improving Energy Management Overview of Benefits and Monetization Methods (1/2)

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority	
Reduced Greenhouse Emissions	Invest in Energy Efficiency <u>source</u>	Reduce costs for energy usage/consumption	OE	Calculate the cost differential between an upgrade to efficient energy usage (including investment costs of switching to energy efficient resources, total energy usage costs, efficiency investment costs (to program administrator)) and traditional energy usage	\checkmark	
		Increased Societal Benefit through a reduction in GHG Emissions, based on energy (kwH) usage	SE	Calculate savings in societal benefit using the reduction of kwH (converted into GHG emissions) by the social cost of carbon		
		Increased brand value from investing in energy efficiency	CL SM	Calculate incremental profit to the company from sales spurred by the existence of energy efficiency minus associated costs of utilizing efficient resources		
	Source More using Regenerative Agriculture/Carbon Sequestration Methods	Reduced material costs based on regenerative agriculture	OE	Calculate the cost differential between usage of raw materials cultivated by regenerative agriculture practices (including investment costs in infrastructure to sequester carbon from the atmosphere, tax incentives for usage of sequestered carbon and increased crop yield) and traditional agriculture practices (including costs for pesticides and crop yield)	\checkmark	
		Increased brand value from investing in regenerative agriculture/carbon sequestration	CL SM	Calculate incremental profit to the company from sales spurred by the usage and marketing of materials generated from regenerative agriculture using carbon sequestration		
		Reduced risk for future carbon regulations	RM	Calculate cost differential of before and after sourcing more from suppliers using regenerative agriculture methods and use NPV to determine future cost savings on increased material costs and taxation		41

Improving Energy Management Overview of Benefits and Monetization Methods (2/2) Cont.

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
Reduce Greenhouse Gas Emissions	Reduce Travel / Commuting	Reduce costs from reduction in travel with reduction of use of private aircraft, transitioning to commercial flights or less carbon intensive methods of transport when feasible	OE	Calculate cost differential between company savings in reduction of travel (by use of private aircraft and/or research, development, and production trips) and quantified associated costs (potential product quality/ design concerns/delivery delays, potential lost productivity, additional capex expenditure for technology where feasible)	\checkmark
		Increase productivity with less time on commuting/increase work from home *This includes but not limited to offering flexible work from home policies, providing employee mass transit benefits, and transitioning to teleconference when feasible	OE	Calculate cost differential between company productivity metrics before and after program implementation and compare against associated costs (employee mass transit benefits, CapEx for teleconference equipment/technology, laptops/phones) and saving (decrease in office overhead, such as office space and peripherals)	
		Increase in employee productivity due to reduced work commute, i.e. increase remote work opportunities	ER	Calculate monetary increase by multiplying number of employees by average annual salary and then multiplying by industry standard productivity increase from investment in direct benefits	
		Reduce impact for future disruptions through implementation of reduced travel/commuting programs, technology, infrastructure, operations, and other associated strategies	RM	Calculate estimated reduction in # of disruptions before and after implementation of reduction of travel and commuting multiplied by cost per disruption to achieve avoided cost savings	

Center for Sustainable Business

Investing in Employee and Supplier Well-Being

Investing in Employee & Supplier Well-Being

* NYU STERN

	Product Development/ Procurement	Raw Materials	Manufacturing	Distribution	Retail		
Ensure Fair	Close Pay Equity Gap	Work with Suppliers to Stand	Improve Living Wage dard	Increase Wages/Promo	te Flexible Scheduling		
Increase Wages	across Workforce	Pursue Labor	Certifications	Close Pay Equity Ga	p across Workforce		
Improvo Workforco	Train and Incentivize Managers to Hire and Provide More Diverse and Inclusive Work Environments			Train and Incentivize Provide More Diverse Enviror	Managers to Hire and e and Inclusive Work nments		
Diversity	Hire More Diverse Talent			Hire More Diverse Talent			
	Create More Inclusive Work Environments			Create More Inclusive	Work Environments		
	Report on Diversity Metrics			Report on Div	ersity Metrics		
Increase Employee Sustainability Training and	Invest in Sustainability Training for Proficient Design Talent	Invest in Training and Worker Skills					
Engagement		Invest in Employee Sustainability Engagement Programs					
Improve Benefit			*Invest in Direct Benefits	*Heal	thcare, 401K, and more		
Programs		**	**Envir	onment, Work-Life Balance			

Center for Sustainable Business

In the following slides, we will be focusing on benefits from *Investing in Employee and Supplier Well-Being*, which are categorized based on the relevant impact categories highlighted below:

Sustainability Strategy Definition				
Investing in Employee and Supplier Well-Being	Company improves labor conditions in the supply chain and within the corporate workforce through practices that directly and indirectly benefit the health and safety of the workforce			
Relevant Mediating Factors	Benefits that			
Employee Relations (ER)	Improve employee workplace culture and retain talent			
Operational Efficiency (OE)	Optimize corporate and supply chain efficiencies to lower cost and increase profits			
Risk Management (RM)	Encourage risk mitigation and resilience within the value chain			
Supplier Relations (SR)	Improve upon the relationships between the company and its suppliers			
Stakeholder Engagement (SE)	Improve goodwill amongst the broader stakeholder community (i.e. NGOs)			

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
	Invest in Employee Sustainability Engagement Programs	Increase in employee productivity due to engagement in company's sustainability programs	ER	Calculate monetary increase by multiplying number of employees by average annual salary and then multiplying by productivity increase from sustainability programs	
Increase Employee Sustainability Training and Engagement		Reduce costs associated with turnover rates	ER	Calculate turnover rate differential before and after the company's implementation of the sustainability engagement programs, then multiply by number of employees, annual salary, and turnover cost as a percentage of salary	✓
		Reduce costs associated with hiring	ER	Calculate turnover rate differential and multiply by the number of employees and the cost of hiring per employee	\checkmark

Investing in Employee & Supplier Well-Being Overview of Benefits and Monetization Methods (1/4) Cont.

* NYU STERN

		Factors	Proposed Monetization Methods	Impact Priority
Invest in Sustainability Training for Design Talent	Increase in productivity for design and product development employees as a result of sustainability training	ER	Calculate monetary increase by multiplying number of employees by average annual salary and then multiplying by industry standard productivity increase from skilled design and product development, more efficient through the design and development process with sustainability knowledge *The concept includes that skilled design employees should be more efficient when producing apparel product, leading to greater productivity	
	Reduce costs associated with turnover rates	ER	Calculate turnover rate differential of the company before and after design talent investment in sustainability training, then multiply by number of employees, annual salary, and turnover cost as a percentage of salary	✓
	Reduce costs associated with hiring	ER	Calculate turnover rate differential between company before and after design talent investment in sustainability training and multiply by number of employees and cost of hiring per employee	\checkmark
	Reduce costs associated with product development through focus on sustainability including technical workmanship and textile/fabric development	OE	Calculate cost differential of product development costs before and after design talent investment in sustainability training to achieve avoided cost savings	
	Training for Design Talent	Training for Design Talent design and product development employees as a result of sustainability training Reduce costs associated with turnover rates Reduce costs associated with turnover rates Reduce costs associated with hiring Reduce costs associated with hiring Reduce costs associated with product development through focus on sustainability including technical workmanship and textile/fabric development	Training for Design Talent design and product development employees as a result of sustainability training Reduce costs associated with turnover rates ER Reduce costs associated with turnover rates ER Reduce costs associated with hiring ER Reduce costs associated with hiring ER OE Reduce costs associated with product development through focus on sustainability including technical workmanship and textile/fabric development	Training for Design Talent design and product development employees by average annual salary and then multiplying by industry standard productivity increase from skilled design and product development, more efficient through the design and development process with sustainability knowledge "The concept includes that skilled design employees should be more efficient when producing apparel product, leading to greater productivity increase from skilled design and product development process with sustainability training. Reduce costs associated with turnover rates ER Calculate turnover rate differential of the company before and after design talent investment in sustainability training, then multiply by number of employees, annual salary, and turnover cost as a percentage of salary Reduce costs associated with hiring ER Calculate turnover rate differential between company before and after design talent investment in sustainability training and multiply by number of employees and cost of hiring per employee Reduce costs associated with hiring ER Calculate turnover rate differential between company before and after design talent investment in sustainability training and multiply by number of employees and cost of hiring per employee Reduce costs associated with product development through tocus on sustainability including technical workmanship and textile/fabric development OE Calculate cost differential of product development costs before and after design talent investment in sustainability training to achieve avoided cost savings

Investing in Employee & Supplier Well-Being Overview of Benefits and Monetization Methods (1/4) Cont.

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
Increase Employee Sustainability Training and Engagement	Invest in Training and Worker Skills *This includes partnering with suppliers and manufacturers on worker training	Increase in productivity due to investment in sustainability training, knowledge and worker skills	ER	Calculate monetary increase by multiplying number of employees by average annual salary and then multiplying by the productivity increase from trained and skilled workers *The concept includes that properly trained workers should have less errors and therefore less wastage when producing apparel product, leading to greater productivity	
		Reduce costs associated with turnover rates	ER	Calculate turnover rate differential between company before and after design talent investment, then multiply by number of employees, annual salary, and turnover cost as a percentage of salary *This is especially important in sustainable design as investment in training and workers skill can produce product of greater workmanship	\checkmark
		Reduce costs associated with hiring	ER	Calculate turnover rate differential and multiply by the number of employees and the cost of hiring per employee	\checkmark
		Reduce costs associated with product development with focus on sustainability including technical workmanship	OE	Calculate cost differential of product development costs before and after investment in training and worker skills to achieve avoided cost savings *This is especially important in sustainable design as investment in training and workers with required skillset will produce apparel that is better made	

Investing in Employee & Supplier Well-Being Overview of Benefits and Monetization Methods (2/4)

* NYU STERN

Center for Sustainable Business

49

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
	Invest in Direct Benefits (Healthcare, 401K, and more)	Increase in employee productivity due to investment in direct benefits	ER	Calculate monetary increase by multiplying number of employees by average annual salary and then multiplying by industry standard productivity increase from investment in direct benefits	
		Reduce costs associated with turnover rates	ER	Calculate turnover rate differential between company and industry standard turnover rates, then multiply by number of employees, annual salary, and turnover cost as a percentage of salary	\checkmark
		Reduce costs associated with hiring	ER	Calculate turnover rate differential and multiply by the number of employees and the cost of hiring per employee	\checkmark
Improve Benefit Programs	Invest in Indirect Benefits (Environment, Work- Life Balance)	Increase in net benefits associated with programs such as employee well-being	ER	Calculate monetary benefit by assigning a value (such as # of days off) to a daily wage multiplier	
		Increase in employee productivity due to investment in indirect benefits	ER	Calculate monetary increase by multiplying number of employees by average annual salary and then multiplying by industry standard productivity increase from investment in indirect benefits	
		Reduce costs associated with turnover rates	ER	Calculate turnover rate differential between company and industry standard turnover rates, then multiply by number of employees, annual salary, and turnover cost as a percentage of salary	\checkmark
		Reduce costs associated with hiring	ER	Calculate turnover rate differential and multiply by the number of employees and the cost of hiring per employee	\checkmark

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
Clo Ga Wo *Ad requ Ensure Fair Compensation/ Increase Wages	Close Pay Equity Gap across Workforce *Additional research	Increase in return on assets IMF source	SE	Compare company's ROA against associated increased pay across the workforce	
	required	Increase in employee productivity due fair pay across workforce	ER	Calculate monetary increase by multiplying number of employees by average annual salary and then multiplying by industry standard productivity increase from reduction in pay gap	
		Reduce costs associated with turnover rates	ER	Calculate turnover rate differential between company and industry standard turnover rates, then multiply by number of employees, annual salary, and turnover cost as a percentage of salary	\checkmark
		Reduce costs associated with hiring	ER	Calculate turnover rate differential and multiply by the number of employees and the cost of hiring per employee	\checkmark

Practice	Sub-Practice	Proposed Benefits	Mediating Factors		Proposed Monetization Methods	Financial Impact Priority
	Work with suppliers to improve living wage standardIncrease in return on assets due to increase in labor being paid a minimum wage		SE		Compare company's return on assets against associated increased labor costs	
Ensure Fair		Increase productivity and quality of work based on workers being able to have an affordable living wage	SR		Calculate incremental profit by measurable output (less wastage and better workmanship) minus increase in freight on board (FOB) due to increase wages	
Compensation / Increase Wages		Reduce costs associated with turnover rates	SR	ER	Calculate cost differential of before and after turnover rates multiplied by number of suppliers, annual salary, and turnover cost as a percentage of salary and compare against decrease in FOB	\checkmark
		Reduce costs associated with hiring	SR	ER	Calculate cost differential of before and after turnover rates multiplied by the cost of hiring per employee and by number of employees and compare against decrease in FOB	\checkmark

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
	Increase Wages/Promote Flexible Scheduling	Increase in return on assets due to increase in wages	SE	Compare company's return on assets against associated increased labor costs	
	Increase in employee productivity due fair pay across workforce ER Calculate monetary increase by memployees by average annual sala multiplying by industry standard pr	Calculate monetary increase by multiplying number of employees by average annual salary and then multiplying by industry standard productivity increase			
Ensure Fair Compensation/ Increase Wages		Reduce costs associated with turnover rates	ER	Calculate turnover rate differential between company and industry standard turnover rates, then multiply by number of employees, annual salary, and turnover cost as a percentage of salary	\checkmark
		Reduce costs associated with hiring	ER	Calculate turnover rate differential and multiply by the number of employees and the cost of hiring per employee	\checkmark
	Pursue Labor Certifications	Reduce likelihood of future regulatory issues regarding labor certification requirements	RM	Calculate estimated reduction in # of potential regulatory issues before and after implementation of labor certifications multiplied by cost per regulatory issue to achieve avoided cost savings	\checkmark

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
	Train and Incentivize Managers to Hire and Provide More Diverse and Inclusive Work Environments	[Benefits highlighted in the next two rows below]	ER	[Proposed monetization methods highlighted in the next two rows below]	\checkmark
	Hire More Diverse Talent	Increase in productivity due to hiring of diverse talent	ER	Calculate monetary increase by multiplying number of employees by average annual salary and then multiplying by productivity increase from hiring more diverse talent	\checkmark
Improve Workforce Diversity	Create More Inclusive Work Environments	Reduce costs associated with turnover rates	ER	Calculate turnover rate differential between company and industry standard turnover rates, then multiply by number of employees, annual salary, and turnover cost as a percentage of salary	\checkmark
		Reduce costs associated with hiring	ER	Calculate turnover rate differential and multiply by the number of employees and the cost of hiring per employee	\checkmark
	Report on Diversity Metrics	Increase likelihood of business opportunities / partnerships with stakeholders (i.e. NGOs)	SE	Calculate annual monetary / intangible value from business opportunities associated with reporting diversity metrics minus associated costs	\checkmark

Center for Sustainable Business

Investing in Sustainable Brand Marketing and Communications

Investing in Sustainable Brand Marketing and Communications*

* NYU STERN



Investing in Sustainable Brand Marketing and Communications Overview of Sustainability Strategy and Relevant Mediating Factors

Center for Sustainable Business

*** NYU STERN**

In the following slides, we will be focusing on benefits from *Investing in Sustainable Brand Marketing and Communications*, which are categorized based on the relevant mediating factors highlighted below:

Sustainability Strategy Definition	
Investing in Sustainable Brand Marketing and Communications	Company invests in marketing and education around sustainability through engagement campaigns and branding
Relevant Mediating Factors	Benefits that
Customer Loyalty (CL)	Attract an increasing number of conscious buyers & consumers, while reducing retention costs
Employee Relations (ER)	Improve employee workplace culture and retain talent
Media Coverage (MC)	Increase a company's media presence with the development of both traditional and social media content
Sales & Marketing (SM)	Increase volume of sales through brand and marketing policies
Supplier Relations (SR)	Improve upon the relationships between the company and its suppliers
Stakeholder Engagement (SE)	Improve goodwill amongst the broader stakeholder community (i.e. NGOs)
Risk Management (RM)	Encourage risk mitigation and resilience within the value chain

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
	Communicate Corporate Sustainability Strategy and Progress	Attract and retain top tier talent in sustainability through communications on sustainability strategy	ER	Calculate annual investment in top talent compared to previously invested talent for recruiting %	\checkmark
		Increase attractiveness to suppliers and manufacturers with sustainability focus within the value chain	SR	Calculate annual profit from partnering with sustainability focused suppliers and manufacturers compared to previous supplier/manufacturers relationships to determine sustainability progress %	
Promote Brand Sustainability		Increase business opportunities by investing in stakeholder relationships through communications on sustainability strategy communications	SE	Calculate annual profit from business opportunities associated with sustainability minus costs associated with sustainability communications	
		Decrease costs associated with reputational damage for not engaging in sustainability strategies	RM	Calculate estimated reduction in # of potential reputational issues before and after implementation of sustainability strategies multiplied by cost per reputational issue	\checkmark
		Increase unpaid earned media	MC	Calculate cost per media exposure multiplied by # of unpaid media exposures (given program visibility) to achieve avoided cost savings	



* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Med Fac	iating tors	Proposed Monetization Methods	Financial Impact Priority
Promote Brand Sustainability	Promote Sustainability Practices & Certifications through Branding / Labeling Ex.	Increase sales by converting customers to purchase through explicit labeling and branding on products	CL	SM	Calculate incremental profit to the company from sales spurred by the existence of sustainability labels/branding minus associated costs (labels, branding, certifications and sustainable manufacturing) and estimated increase in customer lifetime value	\checkmark
	Ozone, waterless washing Tencel, sustainable fiber	Lower customer acquisition costs	CL	SM	Calculate cost differential between customer acquisition costs before and after the implementation of sustainable branding/labeling OR calculate estimated # of customers who purchase parent company products for the first time (via the specialized product) multiplied by customer acquisition costs per customer to achieve avoided cost savings	
		Increase unpaid earned media	M	C	Calculate cost per media exposure multiplied by # of unpaid media exposures (given specialized product visibility) to achieve avoided cost savings	

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Med Fac	iating ctors	Proposed Monetization Methods	Financial Impact Priority
	Inspire Sustainable Actions through Consumer Engagement Campaigns	Increase sales from sustainability-focused consumer engagement marketing campaigns	CL	SM	Calculate incremental profit to the company from sales spurred by consumer engagement marketing campaigns minus associated marketing costs	\checkmark
Promote Brand Sustainability	Examples: Wash jeans less, Buy artisanal products, Reduce carbon footprint- (based on product return methods)	Lower customer acquisition costs	CL	SM	Calculate cost differential between customer acquisition costs before and after the implementation of consumer engagement marketing campaigns OR calculate estimated # of customers who purchase parent company products for the first time (via the consumer engagement campaigns) multiplied by customer acquisition costs per customer to achieve avoided cost savings	
		Increase sales from conversion based on consumer engagement marketing campaigns	S	M	Calculate incremental profit attributed to sustainability consumer engagement campaigns (profit differential before and after) and estimated increase in customer lifetime value	
		Increase unpaid earned media	M	C	Calculate cost per media exposure multiplied by # of unpaid media exposures (given sustainability consumer engagement campaigns) to achieve avoided cost savings	

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Med Fac	iating ctors	Proposed Monetization Methods	Financial Impact Priority
	Promote Inclusivity through Product, Campaigns, and Customer Experience	Increase purchase sales from promotion of inclusivity *This includes but not limited to employee training, more inclusive and expansive product offerings, and broader more inclusive marketing campaigns	CL	SM	Calculate incremental profit to the company from sales spurred by inclusive promotion (product, marketing, and experience) minus associated costs to create inclusive product, marketing, and experience	\checkmark
Promote Brand Sustainability		Lower customer acquisition costs	CL	SM	Calculate cost differential between customer acquisition costs before and after the implementation of inclusive promotion OR calculate estimated # of customers who purchase parent company products for the first time (via the consumer engagement campaigns) multiplied by customer acquisition costs per customer to achieve avoided cost savings	
		Increase unpaid earned media	MC		Calculate cost per media exposure multiplied by # of unpaid media exposures (given promotion of inclusivity through product, campaigns, and customer experience) to achieve avoided cost savings	
		Increase sales from conversion based on consumer engagement marketing campaigns	S	M	Calculate incremental profit attributed to promote inclusivity through product, campaigns, and customer experience (profit differential before and after) and estimated increase in customer lifetime value	

Center for Sustainable Business

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
	Promote Inclusivity through Product, Campaigns, and Customer Experience	Increase opportunities and potential partnerships by promoting inclusivity with the ability to diversify more broadly around issues, such as with NGOs	SE	Calculate annual profit from business opportunities associated with inclusivity minus costs associated with communications	~
Promote Brand Sustainability		Reduced brand reputational risk by fostering inclusivity	RM	Calculate estimated reduction in # of lost sales and opportunities before and after implementation of the promotion of inclusivity multiplied by cost per loss (or loss of sales per opportunity) to achieve avoided cost savings Ex. Reduction in boycotts	

Center for Sustainable Business

Investing in Circularity and Innovation

Investing in Circularity and Innovation Framework Layout

* NYU STERN

	Product Development/ Procurement	Manufacturing	Distribution	Retail	Consumer Engagement
Invest in Circular			Implement Product Tak Textile Recycling	ke-Back Programs for g and Upcycling	Encourage Take- Backs for Products
Product Take-Back Programs			Implement Product Tal Res	ke-Back Programs for ale	Encourage Resale Participation
Invest in Circular			Return Store Packag	ging to DC Program	Encourage Proper Disposal for
Packaging Solutions			Utilize Re-usable Direct t	o Consumer Packaging	Packaging & Peripheral Waste
Minimize Production Waste &			Implement Product	Rental Programs	Promote Rental Business Models
Longevity	Use Digital Samples Inst	ead of Physical Samples	Implement Product Repa	ir / Refurbish Programs	Engage in Repair / Refurbish Programs
Reduce Product Returns	Invest in Improved E- Commerce Experience on Company Website	Increase On-Demand Manufacturing			

Center for Sustainable Business

In the following slides, we will be focusing on benefits from *Investing in Circularity and Innovation*, which are categorized based on the relevant mediating factors highlighted below:



Investing in Circularity and Innovation Overview of Benefits and Monetization Methods (1/4)

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
Invest in Circular Product Take- Back Programs	Implement Product Take-Back Programs for <i>Resale</i>	Sales from reused items within resale programs *For strategic recommendations, working with third-parties is beneficial but there is upside to developing these capabilities in- house (incremental parent company profit, etc.)	INN	Calculate annual profit from resale program: annual revenue from resale program sales minus costs associated with selling reused items (i.e. sorting and cleaning costs)	~
	Implement Product Take-Back Programs for <i>Textile</i> <i>Recycling and</i> <i>Upcycling</i>	Reduced material costs from recycled fabrics	OE	Calculate the cost differential between virgin material costs and recycled material costs for the same quantity of products to achieve avoided cost savings; when looking at a scenario with recycled costs, it needs to incorporate % used for virgin and recycled materials	\checkmark
		Reduced supply chain disruption, given decreased supplier dependency	RM	Calculate estimated reduction in # of supply chain disruptions before and after implementation of the product take-back program multiplied by cost per disruption (or loss of sales per disruption) to achieve avoided cost savings	\checkmark
		Revenue from selling materials for textile recycling	INN	Calculate annual profit from take-back program: annual revenue from program minus costs associated with	
		Revenue from selling upcycled products	INN	textile recycling and upcycling (i.e. collecting, sorting, processing, product development costs)	



Investing in Circularity and Innovation Overview of Benefits and Monetization Methods (1/4) Cont.

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Medi Fac	ating tors	Proposed Monetization Methods	Financial Impact Priority
	Encourage Resale Participation	New purchase sales from participation in resale programs	CL	SM	Calculate incremental profit to the company from sales spurred by the existence of resale programs (i.e. shopping credit to purchase products) minus associated costs (i.e. shopping credit costs)	\checkmark
		Lower customer acquisition costs	CL	SM	Calculate cost differential between total customer acquisition costs before and after resale program implementation OR calculate estimated # of customers who purchase parent company products for the first time (via the resale program) multiplied by customer acquisition costs per customer to achieve avoided cost savings	
Invest in Circular		Unpaid earned media	MC		Calculate cost per media exposure multiplied by # of unpaid media exposures (given program visibility) to achieve avoided cost savings	
Product Take- Back Programs	Encourage Take- Backs for Products	New purchase sales from participation in take-back programs	CL	SM	Calculate incremental profit to the company from sales spurred by the existence of take-back programs (i.e. using a gift card to purchase products) minus associated costs (i.e. gift card costs)	\checkmark
		Lower customer acquisition costs	CL	SM	Calculate cost differential between total customer acquisition costs before and after take-back program implementation OR calculate estimated # of customers who purchase parent company products for the first time (via the take-back program) multiplied by customer acquisition costs per customer to achieve avoided cost savings	
		Unpaid earned media	MC		Calculate cost per media exposure multiplied by # of unpaid media exposures (given program visibility) to achieve more efficient media spend	

Investing in Circularity and Innovation Overview of Benefits and Monetization Methods (2/4)

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
	*Return Store Packaging to DC Program (Includes used-store packaging and peripherals as well as re- shippable containers from DC to stores) **For reuse and/or proper waste disposal This sub-practice can be	Reduction in waste hauling and tipping fees, given streamlined waste disposal process (i.e. aggregate waste disposal pick-up at DC as opposed to at individual retail stores)	OE	Calculate cost differential between waste disposal & associated fees if managed at the DC level and waste disposal & associated fees if managed at the retail store-level to achieve avoided cost savings	✓
Invest in Circular Packaging Solutions	applicable for one company and its DC / retail stores and / or one company's DC and another company's retail stores; therefore, when applying this sub-practice, the supply chain structure, key players, and respective benefits need to be determined	Reduced costs associated with reusage of peripheral & packaging materials and shipping containers	OE	Calculate the cost differential between discarded packaging and peripheral costs and reusable packaging & peripheral and re- shippable container costs for the same quantity of products to achieve avoided cost savings	
		Reduced supply chain disruption, given less supplier dependency (i.e. transportation of materials, etc.)	RM	Calculate estimated reduction in # of supply chain disruptions before and after implementation of the program multiplied by cost per disruption (or loss of sales per disruption) to achieve avoided cost savings	

Investing in Circularity and Innovation Overview of Benefits and Monetization Methods (2/4) Cont.

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Medi Fac	iating tors	Proposed Monetization Methods	Financial Impact Priority
Invest in Circular	*Utilize Re-usable Direct to Consumer Packaging	Reduced costs associated with reusage of periphery and packaging materials (i.e. reuse of polybags)	C	DΕ	Calculate the cost differential between discarded packaging & peripheral material costs and reusable packaging & peripheral costs for the same quantity of products to achieve cost savings	\checkmark
		Increased customer loyalty from offering packaging take-back program	CL	SM	Calculate increase in Customer Lifetime Value (CLV) due to the increase in customer frequency and customer retention; additionally, calculate the incremental profit as a result of the increase in CLV	
		Reduced supply chain disruption, given less supplier dependency	RM		Calculate estimated reduction in # of supply chain disruptions before and after implementation of the program multiplied by cost per disruption (or loss of sales per disruption) to achieve avoided cost savings	
Packaging Solutions	Encourage Proper Disposal for Packaging & Peripheral Waste (In-person and DTC)	Increased customer loyalty from offering proper waste disposal	CL	SM	Calculate increase in customer lifetime value (CLV) due to the increase in customer frequency and customer retention; additionally, calculate the incremental profit as a result of the increase in CLV	\checkmark
		New purchase sales from participation in proper disposal for packaging & peripheral waste	CL	SM	Calculate incremental profit to the company from sales spurred by the existence of proper waste disposal treatment (i.e. using a gift card to purchase products) minus associated costs (i.e. gift card costs)	
		Lower customer acquisition costs	CL	SM	Calculate cost differential between customer acquisition costs before and after the proper waste disposal implementation OR calculate estimated # of customers who purchase company products for the first time (via the waste disposal treatment) multiplied by customer acquisition costs per customer to achieve avoided cost savings	
		Unpaid earned media	N	1C	Calculate cost per media exposure multiplied by # of unpaid media exposures (given program visibility) to achieve avoided cost savings	

Investing in Circularity and Innovation Overview of Benefits and Monetization Methods (3/4)

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
Minimize Production Waste & Increase Product Longevity	Use Digital Samples Instead of Physical Samples	Reduced product development costs (i.e. less materials given reduction and eventual elimination of physical samples)	OE	Calculate cost differential of product development costs before and after digital sample implementation to achieve cost savings *May need to account for upfront technology investment	\checkmark
		 Reduced transaction costs (i.e. fewer personnel to manage the physical sample process) & other miscellaneous costs associated with physical samples Reduced transportation & associated costs (i.e. packaging of physical samples) Reduced disposable waste-associated costs 	OE	Calculate cost differential between transaction, transportation, and waste disposal costs before and after digital sample implementation to achieve cost savings	~
		Increased productivity, given quicker turnaround time during the sample process	OE	Calculate productivity level based on measurable output, such as speed-to-market and labor utilization	
		Reduced supply chain disruption, given less supplier dependency (i.e. transportation of physical samples, etc.)	RM	Calculate estimated reduction in # of supply chain disruptions before and after implementation of the digital technology multiplied by cost per disruption (or loss of sales per disruption) to achieve avoided cost savings	

Investing in Circularity and Innovation Overview of Benefits and Monetization Methods (3/4) Cont.

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
Minimize Production Waste & Increase Product Longevity	Implement Product Rental Programs	Sales from rental programs	INN	Calculate annual profit from rental programs: annual revenue minus costs associated with the programs (i.e. maintenance costs such as dry-cleaning, transportation, etc.) *If the rental service is not in-house and through a third party (i.e. Rent the Runway), then the company will have to pay a fee to the third party, who will also shoulder some of the operating costs (i.e. dry-cleaning, mailing)	~
		Reduced product development costs, given reduced number of products (due to product longevity)	OE	Calculate cost differential between product development costs before and after rental program implementation to achieve cost savings	
	Implement Product Repair / Refurbish Programs	Sales from repair / refurbish programs	INN	Calculate annual profit from repair / refurbish programs: annual revenue minus costs associated with the programs (i.e. potential incentives, etc.)	\checkmark
		Reduced product development costs, given reduced number of products (due to product longevity)	OE	Calculate cost differential between product development costs before and after repair / refurbish program implementation to achieve cost savings	

Investing in Circularity and Innovation Overview of Benefits and Monetization Methods (3/4) Cont.

* NYU STERN

Practice	Sub-Practice	Proposed Benefits	Medi Fac	iating tors	Proposed Monetization Methods	Financial Impact Priority
Minimize Production Waste & Increase Product Longevity	Promote Rental Business Models	New purchase sales from participation in rental programs	CL	SM	Calculate incremental profit to the company from sales spurred by the existence of the rental program minus costs associated with the program (i.e. incentives, etc.) *This can be applied to both in-house and third-party rental programs	\checkmark
		Lower customer acquisition costs	CL	SM	Calculate cost differential between customer acquisition costs before and after the rental program implementation OR calculate estimated # of customers who purchase parent company products for the first time (via the rental program) multiplied by customer acquisition costs per customer to achieve cost savings	
		Unpaid earned media	MC		Calculate cost per media exposure multiplied by # of unpaid media exposures (given program visibility) to achieve avoided cost savings	
	Engage in Repair / Refurbish Programs	New purchase sales from participation in repair / refurbish programs	CL	SM	Calculate incremental profit to the company from sales spurred by the existence of the repair / refurbish program (i.e. shopping credit to purchase products) minus associated costs (i.e. shopping credit costs)	\checkmark
		Lower customer acquisition costs	CL	SM	Calculate cost differential between customer acquisition costs before and after the repair program implementation OR calculate estimated # of customers who purchase parent company products for the first time (via the repair program) multiplied by customer acquisition costs per customer to achieve cost savings	
		Unpaid earned media	MC		Calculate cost per media exposure multiplied by # of unpaid media exposures (given program visibility) to achieve avoided cost savings	

Practice	Sub-Practice	Proposed Benefits	Mediating Factors	Proposed Monetization Methods	Financial Impact Priority
	Invest in Improved E-commerce Experience on Company Website	Decrease in product returns & associated costs (i.e. packaging & transportation)	OE	Calculate the reduction in product returns multiplied by the average return cost per product to achieve avoided cost savings; savings should include associated costs that are also reduced such as packaging & transportation costs	\checkmark
Reduce Product Returns		Increase in sales, given higher customer satisfaction and loyalty	CL SM	Calculate incremental profit attributed to the improved e- commerce experience (profit differential before and after) and estimated increase in customer lifetime value	
	Increase On- Demand Manufacturing	Reduction in excess inventory	OE	Calculate differential between costs of excess inventory before and after the increase in on-demand manufacturing to achieve avoided cost savings *Less upfront investment in products, but dependent on supplier technology capability or investment	\checkmark
🌪 NYU STERN

Center for Sustainable Business

Circularity Monetization Example & Tools

Example Monetization Tools for Industry Application

* NYU STERN

Center for Sustainable Business

With the development of template monetization models, apparel companies can leverage these tools for future sustainable investment decisions:



Example 1: New Purchase Sales Template Monetization Model

* NYU STERN

Center for Sustainable Business

Benefit: New purchase sales for the parent company from participation in resale programs

Sustainable Apparel ROSI Monetization Invest in Circular Product Take-Back Programs *Assuming in-house resale programs *All figures are illustrative

Sub-practice: Encourage Resale Participation

Benefit: New purchase sales from participation in resale programs

DATA INPUTS: Company Data & Assumptions	Yea	r 0		Year 1		Year 2		Year 3	Year 4		Year 5
Customer Behavior Data											
Number of Resale Program Customers who Purchase Company Products		-	_	e	500	65	0	670	e	690	710
Average Spending per Customer	\$	-	\$	1	10 \$	12	0\$	124	\$ 1:	27 \$	131
Number of Transactions		-		6	500	65	0	670	6	90	710
IF APPLICABLE: Average Shopping Credit (or Other Incentive) per Transaction	\$	-	\$		72 \$	7	5 \$	77	\$	80 \$	82
Additional Costs to Consider	\$	-	\$		- \$		\$	-	\$ -	\$	-
Rate Assumptions											
Growth Rate					3%	3	%	3%		3%	3%
Discount Rate											8%

CALCULATED: Incremental Profit from Sales Spurred by the Existence of Resale Programs	١	fear 0		Year 1	Year 2	Year 3	Year 4	Year 5
Revenue Components								
Number of Resale Program Customers who Purchase Company Products			-	600	650	670	690	710
Average Spending per Customer	\$		- 8	\$ 110	\$ 120	\$ 124	\$ 127	\$ 131
Revenue from Purchasing Company Products	\$		- 8	\$ 66,000	\$ 78,000	\$ 82,750	\$ 87,790	\$ 93,136
Total Revenue	\$		- 8	\$ 66,000	\$ 78,000	\$ 82,750	\$ 87,790	\$ 93,136
Cost Components								
Number of Transactions			-	600	650	670	690	710
IF APPLICABLE: Average Shopping Credit (or Other Incentive) per Transaction	\$		- 8	\$ 72	\$ 75	\$ 77	\$ 80	\$ 82
IF APPLICABLE: Cost of Shopping Credit (or Other Incentive) Given to	\$		- 8	\$ 43,200	\$ 48,750	\$ 51,719	\$ 54,869	\$ 58,210
Additional Costs to Consider	\$		- 8	\$ -	\$ -	\$ -	\$ -	\$ -
Total Cost	\$		- 8	\$ 43,200	\$ 48,750	\$ 51,719	\$ 54,869	\$ 58,210
Incremental Profit	\$		- :	\$ 22,800	\$ 29,250	\$ 31,031	\$ 32,921	\$ 34,926

*Assumes one unique customer per transaction and assumes, if applicable, shopping credit as the incentive

FINAL RESULTS	Year 0	Year 1	Year 2	Year 3	Year 4	Year 5
Total Net Benefits	\$ - \$	22,800 \$	29,250 \$	31,031 \$	32,921	\$ 34,926
NPV	\$ 118,790					

Example 2: Lower Customer Acquisition Costs Template Monetization Model

Center for Sustainable Business

*** NYU STERN**

Benefit: Lower customer acquisition costs, given attraction of resale customers to parent company products

Sustainable Apparel ROSI Monetization Invest in Circular Product Take-Back Programs *Assuming in-house resale program **All figures are illustrative

Sub-practice: Encourage Resale Participation Benefit: Lower customer acquisition costs

DATA INPUTS: Company Data & Assumptions	Year 0		Year 1	Year 2	Year 3	Year 4	Year 5
Marketing Costs							
Total Company Sales & Marketing Expense		- 8	5 168,000 \$	170,000 \$	175,100 \$	180,353 \$	185,764
Number of Customer Acquisitions		-	95	100	103	106	109
Customer Behavior Data							
Number of Resale Customers Who Purchase Any Parent Company Item for the			110	120	124	120	142
First Time			110	150	134	130	142
Rate Assumptions							
Growth Rate			3%	3%	3%	3%	3%
Discount Rate							8%

CALCULATED: Reduction in Customer Acquisition Costs for Parent Company Given Attraction to Resale Program	Year 0	Year 1	Year 2	Year 3		Year 4	Year 5
Acquisition Cost Per Customer	\$ -	\$ 1,768	\$ 1,700	\$ 1,70	0\$	1,700	\$ 1,700
Number of Resale Program Customers Who Purchase Any Parent Company Item for the First Time	-	110	130	13	4	138	142
Avoided Cost for Customer Acquisitions	\$ -	\$ 194,526	\$ 221,000	\$ 227,63	0\$	234,459	\$ 241,493
Total Avoided Cost for Customer Acquisitions	\$ -	\$ 194,526	\$ 221,000	\$ 227,63	0\$	234,459	\$ 241,493

FINAL RESULTS	Ye	ear O	Year 1	Year 2	Year 3	Year 4	Year 5
Total Benefits	\$	- \$	194,526 \$	221,000 \$	227,630 \$	234,459 \$	241,493
NPV	\$	886,979					

Example 3: Unpaid Earned Media Template Monetization Model

* NYU STERN

Center for Sustainable Business

Benefit: Unpaid earned media for the parent company due to resale program visibility

Sustainable Apparel ROSI Monetization Invest in Circular Product Take-Back Programs *Assuming in-house resale program **All figures are illustrative

Sub-practice: Encourage Resale Participation Benefit: Unpaid earned media

DATA INPUTS: Company Data & Assumptions	Year 0		Year 1	Year 2	Year 3	Year 4	Year 5
Media Components							
Average Annual Paid Media Cost	\$	- \$	1,150,000 \$	1,200,000 \$	1,236,000 \$	1,273,080 \$	1,311,272
Number of Media Placements		0	75	77	79	82	84
Number of Unpaid Earned Media Placements (Due to Resale Program Visibility)		0	5	7	7	7	8
Rate Assumptions							
Growth Rate			3%	3%	3%	3%	3%
Discount Rate							8%

CALCULATED: Unpaid Earned Media	Y	'ear O	Year 1		Year 2	Year 3	Year 4	Year 5
Average Cost of Media Placement	\$	-	§ 15,333	\$	15,584	\$ 15,584	\$ 15,584	\$ 15,584
Number of Unpaid Earned Media Placements (Due to Resale Program Visibility)		0	ŧ	5	7	7	7	8
Avoided Cost for Earned Media	\$		5 76,667	\$	109,091	\$ 112,364	\$ 115,735	\$ 119,207
Total Avoided Cost for Earned Media	\$	-	\$ 76,667	\$	109,091	\$ 112,364	\$ 115,735	\$ 119,207

FINAL RESULTS	Year 0	Year 1	Year 2	Year 3	Year 4	Year 5
Total Benefits	\$ - \$	76,667 \$	109,091 \$	112,364 \$	115,735 \$	119,207
NPV	\$ 419,912					

*Figures are illustrative

🌾 NYU STERN

Center for Sustainable Business

Acknowledgements

CSB contributors to the project include **Tensie Whelan**, **Sophie Rifkin, Rithu Raman, Kevin Eckerle**, **Elyse Douglas**, and **Randi Kronthal-Sacco**.

We would like to thank our funder, **HSBC Bank USA**, our company partners, including **Amy Hall**, **Cynthia Power, Dinc Urkun, Matt Thurston, Carrie Freiman**, and **Jessica Ozella**.

Lastly, we thank our student assistants who made fantastic contributions to this endeavor. Our thanks go to **Dylan Berry** (MBA '19), **Hannah Gotfredson (MBA '20), Ben Gottesdiener** (MBA '20), **Chana Rosentha**l (EMBA '22), and **Christine Tan** (MBA '21).

🌪 NYU STERN

Center for Sustainable Business

NYU Stern Center for Sustainable Business

Proving the value of sustainability for business management and performance at a time when people and the planet need it most

Preparing individuals and organizations with the knowledge, skills, and tools needed to embed social and environmental sustainability into core business strategy

81

* NYU STERN

Center for Sustainable Business

Proving the Business Case for Sustainability with ROSI

CSB's **Return on Sustainability Investment (ROSI) Methodology** is used by corporate leaders and investors to bridge the gap between sustainability initiatives and financial performance

Performance and	Improves:	Drives:	Delivers:
Advantage	Customer Loyalty	Greater Profitability	Short- and Long-Term Value
	Employee Relations		Creation for Shareholders
	Innovation	Higher Corporate	and Society
When a	Media Coverage	Valuation	
company embeds	Operational Efficiency	Lower Cost of Capital	
sustainability in its strategy	Risk Management		
and practice, it	Sales & Marketing		
	Supplier Relations	Y NYU ST	FERN
	Stakeholder		inter for



*** NYU STERN**

Center for

Sustainable Business

Cutting-Edge Research and Insights on Sustainability and Business



Sustainable Share Market Index[™] reveals that sustainabilitymarketed products are responsible for more than half the growth in CPGs from 2015 to 2019, and this growth continues despite the COVID-19 pandemic.

*** NYU STERN**

Center fo

Sustainable Business



 <u>Quality Jobs and Worker Wellbeing</u> explores whether investing in improving the quality of employment is beneficial for corporate performance and investor returns using data provided JUST Capital and Arabesque.



 <u>Invest NYC SDG Initiative</u> aims to engage the private sector and drive financing toward creating a more sustainable, inclusive and resilient New York City.

Education and Career Development for Current and Future Business Leaders

* NYU STERN

Center for Sustainable Business

Undergraduate



- Sustainable Business Concentration and 20+ electives
- Annual Sustainability Careers Boot Camp, past sponsors HSBC and PwC
- Career panels and recruiting events
- Stern Program for Undergraduate Research (SPUR) focused on sustainability topics

Graduate



- Sustainable Business and Innovation Specialization and 25+ electives
- Summer Fellowship in Sustainability and Human Rights
- Case competitions in the social impact and sustainability space
- Consulting projects with outside companies on sustainability-related business challenges

Professional



- Certificates in Corporate Sustainability, Sustainable Finance, and Sustainability Training for Business Leaders
- Custom tailor a program for your organization that equips business leaders with sophisticated sustainability-based management skills
- Opportunities for alumni to network and share thought leadership



Center for Sustainable Business